

TUBE BENDING MACHINE

# VB LARGE Ø

FLEXIBLE, MULTI STACK AND QUICK TOOLING CHANGEOVER

Ø 25.4 to 152 mm  
Ø 1.0 to 6.0"



## TUBE BENDING MACHINE

## VB LARGE Ø

3D  
3D control

Transfer

Automation

	VB 65 ELEC	VB 90 ELEC	VB 110 HP	VB 152 HP
<b>Max tube OD</b>	76.2 mm 3.0"	90 mm 3.5"	114 mm 4.5"	152 mm 1.0"
<b>Tube length (std.)</b>	2000 mm 78.0"	3000 mm 117.0"	3660 mm 144.0"	3660 mm 144.0"
<b>Max bending radius</b>	260 mm 10.25"	305 mm 12.0"	457 mm 18.0"	610 mm 24.0"
<b>Bending tools</b>	Single stack standard Multiple stack optional Left or right rotation	Single stack standard Multiple stack optional Left or right rotation	Single stack standard Multiple stack optional Left or right rotation	Single stack Left or right rotation



VB 65



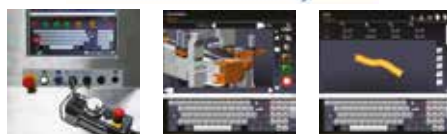
VB 152 HP

## APPLICATIONS

- Air and Space
- Automotive
- Truck and Bus
- Structural Components
- HVAC

## MAIN FEATURES

- Stackable multi-radii option
- Touch and Form control
- Industry standard compatible

TOUCH & FORM  
NUMALLIANCELIGHT SPEED  
NUMALLIANCE