

TUBE BENDING MACHINE

# VB MEDIUM Ø

FLEXIBLE, MULTI STACK AND QUICK  
TOOLING CHANGEOVER

Ø 6 to 51mm  
Ø .24 to 2.0"



VB 42 ELEC



TUBE BENDING MACHINE

# VB MEDIUM Ø



	VB 25 ELEC	VB 25 ELEC DR	VB 42 ELEC	VB 42 HTorque
<b>Nominal tube OD</b>	25.4x3 mm 1.0x0.1"	25.4x3 mm 1.0x0.1"	42x2 mm at 400N/mm <sup>2</sup> 1.5x.08" at 58 KSI	50.8x2 mm at 400N/mm <sup>2</sup> 2.0x.08" at 58 KSI
<b>Tube length (std.)</b>	1500 mm 59.0"	1500 mm 59.0"	3000 mm 117.0"	3000 mm 117.0"
<b>Max bending radius</b>	125 mm 5.0"	76.2 mm 3.0"	150 mm 6.0"	150 mm (6.0") 210 mm (8.25")
<b>Bending tools</b>	Single stack standard Multiple stack optional Left or right rotation	Multiple stack standard Left and right rotation	Single stack standard Multiple stack optional Left or right rotation	Single stack standard Multiple stack optional Left or right rotation



## APPLICATIONS

- Air and Space
- Automotive
- HVAC
- Furniture
- Job Shop

## MAIN FEATURES

- All electric benders
- Stackable multi-radii option
- Touch and Form control
- Industry standard compatible
- Low interference bending head
- Automatic Loading and Offloading (Option)

**TOUCH & FORM**  
NUMALLIANCE



**LIGHTSPEED**

